



Operating manual

SWING L delivery pump

Part 2 Overview, operation and service



Item no. of the operating manual:

SWING L FC-400V, 3 Ph, 50 Hz

SWING L, 400 V, 3 Ph, 50 Hz

SWING L FC-230V, 1 Ph, 50 Hz

SWING L, 230 V, 3 Ph, 60 Hz

00209863

Art.-Nr. 00178415

Art.-Nr. 00197829

Art.-Nr. 00201952

Art.-Nr. 00226499



Read the operating manual prior to starting any work!

About us

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1 General information

1.1 Information regarding the operating manual

- This operating manual provides important information and instructions on the correct use of the machine. A prerequisite for safe working is the observance of all stated safety guidelines and instructions.
- Furthermore, the local accident prevention guidelines and general safety instructions for the application area of the device are to be adhered to.
- Read the operating manual thoroughly before starting any work! It is a part of the product and has to be kept near the device and easily accessible to the personnel at all times.
- If the device is given to third parties, also include the operating manual.
- The figures in this manual are for presentation purposes of facts, not necessarily to scale and may slightly differ from the actual model of the device.

1.2 Division

The operating manual is divided into 2 books:

- Part 1 Safety

General safety instructions for mixing pumps/delivery pumps

Item no.: 00172709

- Part 2 Overview, operation and service (this manual).
- Part 3 Information sheet for mounting the bracket

Item no.: 00701009

WARNING



Danger of injury due to incorrect operation!

Improper operation may lead to serious damage to persons and property.

- To ensure safe and proper operation of the machine, all parts of the operating manual must be read before starting work; all parts together are considered to be a single operating manual.

1.3 Display of safety and warning notices

In this manual, safety and warning notices are used in conjunction with signal words to raise safety awareness, indicate degrees of danger and explain safety measures.

Such safety and warning information may also be attached to the product in the form of signs, stamps or stickers.

General information

Structure of the safety and warning notices

All safety and warning notices consist of:

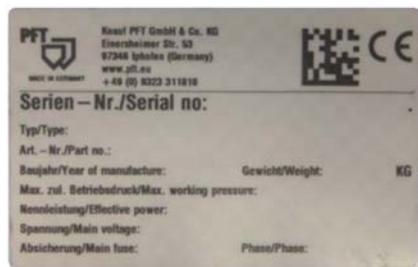
- The danger sign and signal word
- Information on the nature of the hazard
- Information on the source of the hazard
- Information on possible consequences of disregarding the hazard
- Measures to avert the hazard

Danger sign	Signal word	Significance
	Danger	Death or serious injury will occur if you do not take the precautions described.
	Warning	Death or serious injury may occur if you do not take the precautions described.
	Caution	Minor injury may occur if you do not take the precautions described.
	Note	Property damage may occur if you do not take the precautions described.
	Tip	An important piece of information about the product or the particular section of the manual to which special attention is to be drawn.

1.4 Keep the manual for future reference

The operating manual has to be available during the whole service life of the product.

1.5 Name plate



The following details can be found on the name plate:

- Manufacturer
- Type
- Year of manufacture
- Machine number
- Permissible operating pressure

Figure 1: Name plate



1.6 EC Declaration of Conformity

Company: Knauf PFT GmbH & Co. KG
Einersheimer Straße 53
97346 Iphofen
Germany

declares under our sole responsibility that the machine:

Type of machine: SWING L
Type of equipment: Delivery pump
Serial number:
Guaranteed sound power level: 78 dB

is in conformity with the following CE directives:

- Outdoor Directive (2000/14/EC),
- Machinery Directive (2006/42/EC),
- Electromagnetic Compatibility Directive (2014/30/EU),.

Operative Conformity Assessment according to Outdoor Directive 2000/14/EC:

Internal production control as per article 14 paragraph 2 in connection with annex V.

This declaration only refers to the machine in the state in which it has been placed on the market. Parts subsequently added by the user and/or subsequent interventions are not covered. This declaration ceases to be valid if the product is converted or changed without consent.

Person authorised to compile the relevant technical documentation:

- (Dipl. in Industrial Engineering, University of Applied Sciences) Michael Duelli, Einersheimer Straße 53, 97346 Iphofen.

The technical documentation is available from:

- Knauf PFT GmbH & Co. KG, Technical Department, Einersheimer Straße 53, 97346 Iphofen.

Iphofen

Dr York Falkenberg
Managing Director

Town/city

Name and signature

Details of signatory

1.7 Quality Control sticker



The following details can be found on the Quality Control sticker:

- CE confirmed as per EU directives
- Serial no / serial number
- Controller / signature
- Date of control

Figure 2: Quality Control sticker

1.8 Intended use

1.8.1 Purpose of air compressor

The air compressor has been designed and constructed only for the intended use described in this document.

NOTE



The air compressor is only intended for generating compressed air and may only be used with connected work devices. Any other use or use beyond what is specified, such as with freely accessible and/or open hoses and pipelines, is deemed to be not for the intended purpose. Connected implements or components are to be designed for the maximum generated pressure of 5.5 bar.

The air compressor is to be used only in technically perfect condition, as well as for its intended use and while taking into account the safety and hazard information in the operating manual!

In particular faults that can impair safety must be rectified immediately before the compressor is put back into operation.

1.8.2 Safety devices of air compressor

WARNING



Danger to life due to non-functioning safety equipment!

Safety equipment ensures highest level of safety in operation. Even if safety devices make work processes more complicated, they must never be disabled. Safety is only assured when the safety devices are intact.

Therefore:

- Check that the safety devices and functional and correctly installed before starting work.
- Use safety equipment at all times.
- Do not obstruct access to safety systems such as EMERGENCY STOP pushbuttons, emergency off buttons, pull cords etc.

1.8.3 General setup of the air compressor

The air compressor corresponds to the national and international safety regulations and can therefore also be used in damp rooms or in the open air. Areas with as clean and dry air as possible should be preferred. Make sure that the air compressor can suck in the air unimpeded. This applies in particular when an installation is intended.

The air compressor must be set up so that no hazardous admixtures, such as solvents, vapours, dusts or other harmful substances, can be sucked in. The device should be positioned only in rooms where the hazard of a potentially explosive atmosphere is not given.

1.8.4 Hot surfaces on the air compressor

General information

WARNING



Risk of injury due to hot surface!

Surface temperatures can reach up to 100 °C during operation of the air compressor.

- Therefore, always ensure that the air compressor does not come into contact with exposed body parts during use as well as for some time after use, depending on the temperature.

Technical data



2 Technical data

2.1 General information



Figure 3: Dimension sheet in mm

Detail	Value	Unit
Empty weight approx.	135	kg
Length	1600	mm
Width	600	mm
Height	660	mm

Material hopper dimensions

Detail	Value	Unit
Filling height	610	mm
Material hopper volume	76	l

2.2 Operating conditions

Environment

Detail	Value	Unit
Temperature range	2 - 45	°C
Relative humidity, max.	80	%

Duration

Detail	Value	Unit
Max. operating time at a stretch	8	hours



2.2.1 Operating conditions 230V 50Hz

Electrics 230V 50Hz

Detail	Value	Unit
Voltage, alternating current 50 Hz	230	V
Power consumption, max.	32	A
Fuse protection, minimum	3 x 25	A
Pump motor current consumption	13.9	A
Power input, max.	5	kW
Drive pump motor	4	kW
Pump motor speed range	70 - 235	Rpm

2.2.2 Operating conditions 230V 60Hz

Electrics 230V 60Hz

Detail	Value	Unit
Voltage, alternating current 60 Hz	230	V
Power consumption, max.	32	A
Fuse protection, minimum	3 x 25	A
Pump motor current consumption	19	A
Power input, max.	7.5	kW
Drive pump motor	5.5	kW
Pump motor speed	280	Rpm

2.2.3 Operating conditions 400V

Electrical - 400V

Detail	Value	Unit
Voltage, three-phase current 50 Hz	400	V
Power connection 5-pole	32	A
Fuse protection, minimum	3 x 25	A
Pump motor current consumption	11	A
Power input, max.	7.5	kW
Drive pump motor	6.05	kW
Pump motor speed range FC 400V	146 - 458	Rpm
Pump motor speed range 400V	292	Rpm

2.3 Capacity values, pump unit TWISTER D 6–3

Pump capacity D 6–3 400V

Detail	Value	Unit
Pump capacity *, approx. with FC 400V	4 - 25	l/min
Pump capacity *, approx. with 400V	15.4	l/min
Operating pressure, maximum	30	bar
Delivery distance *, maximum with 35 mm Ø	30	m

* Reference value depending on conveying height, pump condition and version, mortar quality, composition and consistency

2.4 Capacity values, pump unit TWISTER D 8-1.5

Pump capacity D 8–1.5 230V

Detail	Value	Unit
Pump capacity *, approx. with 230V	6.5 - 21	l/min
Operating pressure, maximum	15	bar
Delivery distance *, maximum with 25 mm Ø	15	m

* Reference value depending on conveying height, pump condition and version, mortar quality, composition and consistency

2.5 Sound power level

Guaranteed sound power level L_{WA}

■ 78 dB(A)

2.6 Vibrations

Weighted effective value of acceleration to which the upper body parts are exposed $<2.5 \text{ m/s}^2$

3 Transport, packing and storage

3.1 Safety instructions for transport

Improper transport

NOTE



Damage from improper transport!

Improper transport may cause substantial property damage.

Therefore:

- When unloading the packages on delivery, as well as transport within the company, pay attention and observe the symbols and instruction on the package.
- Use only the specified anchorage points.
- Remove packaging only shortly before the assembly.

Suspended loads

WARNING



Danger to life from suspended loads!

When lifting heavy loads, there is danger to life from falling parts or uncontrolled swinging parts.

Therefore:

- Never step under suspended loads.
- Observe the instructions regarding the provided anchorage points.
- Do not attach to projecting machine parts or eyelets of attached components and ensure safe fit of the sling gear.
- Only use approved lifting gear and accessories with a sufficient load-bearing capacity.
- Do not use torn or frayed ropes and belts.
- Do not lay ropes and belts over sharp edges and corners, do not knot or twist.
- When ropes and chains are used in construction operations, the provisions contained in the accident prevention regulation "Load suspension devices in lifting gear operations" (VBG 9a) should be complied with. The following sections contain instructions for scenarios in which ropes and chains are used as lifting means.

Transport, packing and storage

3.2 Transport inspection

On receipt check the delivery immediately for completeness and transport damage.

In case of externally visible transport damage, proceed as follows:

- Do not accept the delivery or under reserve only.
- Note the extent of damage on the transport documentation or on the delivery note of the carrier.
- Initiate complaint process.

NOTE



Report any defect as soon as it is detected. Claims for damages can be asserted only within the valid warranty period.

3.3 Packaging

For packaging

The individual packages have to be packed in accordance with the transport conditions to be expected. Only environmentally-friendly materials were used for the packaging.

The packaging should protect the individual components until the assembly from transport damage, corrosion and other damage. Therefore do not destroy the packaging and remove only shortly before the assembly.

Handling packaging materials

If no agreement for the recovery of the packaging has been made, separate materials according to type and size and reuse or recycle.

NOTE



Environmental damage due to incorrect disposal!

Packaging materials are valuable raw materials and in many cases they can be reused or reconditioned and recycled.

- Dispose of packaging materials in an environmentally-friendly way.
- Observe the applicable local disposal regulations. If required hand over the disposal to a specialist.



3.4 Transport



Figure 4: Transport

⚠ WARNING



Danger to life due to crane transport

Transporting the PFT SWING L with a crane is prohibited.

3.5 Transport by car or truck

⚠ CAUTION



Risk injury due to unsecured load!

All persons involved in the loading are responsible for securing the load properly during road transport. The relevant vehicle driver is responsible for the operational loading.

3.6 Transporting a running machine

⚠ CAUTION



Danger of injury from discharged mortar!

Injuries to face and eyes can occur.

Therefore:

- Before opening the couplings ensure that there is no more pressure on the hoses (observe display at mortar manometer).

Carry out the following steps before beginning the transport:

1. First unplug the mains cable.
2. Undo all other cable connections, water supply lines and hoses.
3. Remove loose parts during crane transport.
4. Start transport.

Description

4 Description

4.1 Overview

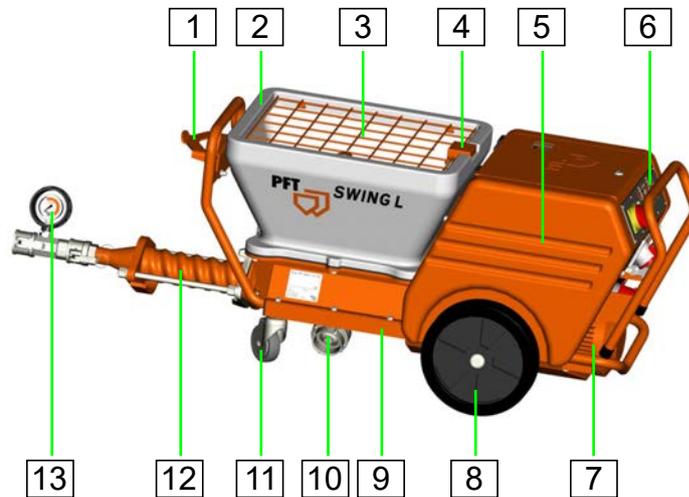


Figure 5: Table of the assembly groups

[1] Compressor holder (accessory)	[2] Material hopper
[3] Protective grille	[4] Safety sensor
[5] Plastic cover	[6] Control box
[7] Pump motor	[8] Plastic wheel
[9] Chassis	[10] Cleaning nozzles
[11] Castors	[12] Pump unit
[13] Mortar pressure gauge	

4.1.1 Overview from above

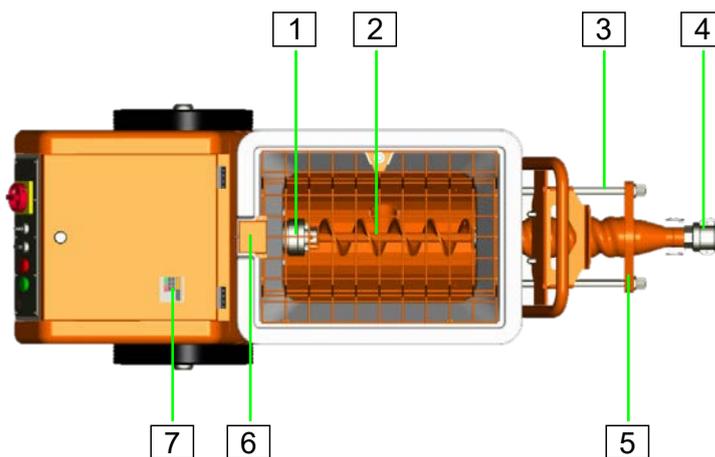


Figure 6: Overview from above

[1] Hauling bracket	[2] Screw pump shaft
[3] Tie rods	[4] Connection for mortar pressure gauge and mortar hose
[5] Pressure flange	[6] Safety sensor
[7] Display for frequency converter	

4.2 Functional description for SWING L

The PFT SWING L is a delivery pump that transports the material to the processing point on the construction site.

Its application is universal, whether fed from buckets or screw mixers.

Runny, pump-friendly and solvent-free materials with a grain size of up to 3 mm can be pumped, injected and sprayed.

For processing all pumpable lime/cement-based ready-mix dry mortars as well as wet products, paste-like materials and liquid media. In combination with an air compressor and a spraying gun, the PFT SWING L can also be used to apply plasters and paints.

4.3 Fields of application



Figure 7: SWING L with HM 2002

For application areas such as:

- Adhesive and reinforcing mortar
 - Finishing coat
 - Insulating plaster
 - Floor filling compound
 - Fine filler
 - Masonry mortar
 - Floor screed up to 60 l/min
- ... and much more!

Description

Flowability / flow characteristics

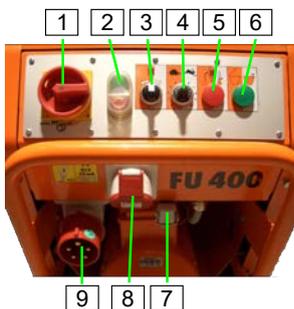


- The pump unit TWISTER D 6–3 can be used up to 30 bar operating pressure.
- The pump unit TWISTER D 8–1.5 can be used up to 15 bar operating pressure.
- The possible conveying distance depends mainly on the flowability of the mortar.
- Heavy, sharp-edged mortar has poor flow characteristics. Runny materials, fillers, paints etc. have good flow characteristics.
- If 30/15 bar operating pressure are exceeded, the mortar hose length has to be reduced.
- In order to avoid machine faults and increased wear of the pump motor, pump shaft and the pump itself, only original PFT spare parts such as:
 - PFT rotors
 - PFT stators
 - PFT pump shafts
 - PFT mortar hoses
- These are compatible with each other and form a constructive unit with the machine.
- Non-compliance does not only cause loss of guarantee, but also bad mortar quality is to be expected.

4.4 Description of assemblies

The SWING L delivery pump consists of the main components described in the following chapters.

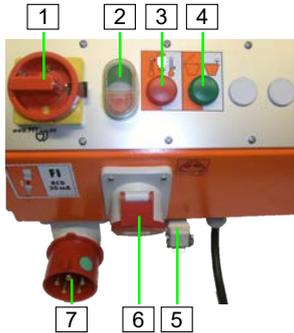
4.4.1 Control box item no. 00175139



- [1] The master switch is also the emergency-stop switch
- [2] Pushbutton for control voltage "ON/ OFF"
- [3] Pump motor selector switch
- [4] Potentiometer for motor speed / material volume
- [5] Red control lamp, motor protection switch activated
- [6] Green control lamp, safety sensor protective grille
- [7] Dummy connector / connection for remote control
- [8] CEE mounted socket for connection of air compressor
- [9] Main terminal

Figure 8: Assembly unit control box

4.4.2 Control box item no. 00197825



- [1] Main reversing switch is also emergency-stop switch
- [2] Pushbutton for control voltage "ON/ OFF"
- [3] Red control lamp, motor protection switch activated
- [4] Green control lamp, safety sensor protective grille
- [5] Dummy connector / connection for remote control
- [6] CEE mounted socket for connection of air compressor
- [7] Main terminal

Figure 9: Assembly unit control box

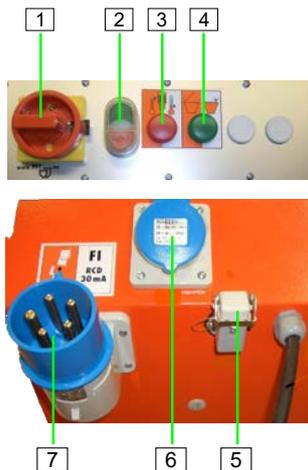
4.4.3 Control box item no. 00207719



- [1] The master switch is also the emergency-stop switch
- [2] Pushbutton for control voltage "ON/ OFF"
- [3] Pump motor selector switch
- [4] Potentiometer for motor speed / material volume
- [5] Red control lamp, motor protection switch activated
- [6] Green control lamp, safety sensor protective grille
- [7] Dummy connector / connection for remote control
- [8] Safety socket for air compressor connection
- [9] Main terminal

Figure 10: Assembly unit control box

4.4.4 Control box item no. 00212258



- [1] Main reversing switch is also emergency-stop switch
- [2] Pushbutton for control voltage "ON/ OFF"
- [3] Red control lamp, motor protection switch activated
- [4] Green control lamp, safety sensor protective grille
- [5] Dummy connector / connection for remote control
- [6] Safety socket for air compressor connection
- [7] Main terminal

Figure 11: Assembly unit control box

Description

4.4.5 Material hopper with the tightening torque of the screws



Figure 12: Material hopper

NOTE



The maximum tightening torque for the screws of the material hopper is 22 Nm.

4.4.6 Mortar pressure gauge



Figure 13: Mortar pressure gauge

PFT mortar pressure gauge

CAUTION



The use of a mortar pressure gauge is recommended for safety-related reasons.

Some advantages of the mortar pressure gauge:

- Exact adjustment of the correct mortar consistency.
- Constant control of the right conveying pressure.
- Early detection of clogging or overload of the pump motor.
- Relieving pressure.
- Durability of pump components
- Is a major contribution to the safety of the operators.

4.5 Operating modes



Figure 14: Pump motor selector switch

Pump motor selector switch

The pump motor has three operating modes.

Switch position "0":

- The machine is switched off.

"Right" selector switch position (latching) for D and R pumps:

- The machine starts up when the power supply is correctly and completely switched on.

"Left" selector switch position (latching) for 2L6 pumps:

- The pump motor runs backwards, thus the pump is relaxed.



Figure 15: Potentiometer

Potentiometer

Potentiometer for motor speed/material volume:

- Turning the potentiometer to the right to a higher number increases the motor speed and thus the delivery rate/material volume.

4.6 Accessories



Extension cable 3 x 2.5 mm², BLA 2-16 A - 25 m (230 V, 1 Ph)

- Item no. 20423400



Extension cable 5 x 4 mm², RED 5-32 A – 25 m (400 V, 3 Ph)

- Item no. 20423920



Extension cable 5 x 4 mm², RED 5-32 A – 50 m (400 V, 3 Ph)

- Item no. 20423900



Remote control cable with switch - 25 m

- Item no. 20456929

Description



Water hose/air hose DN12 Geka | Geka - 5 m

- Item no. 20211100



Spray nozzle DN19 (3/4") Geka

- Item no. 20215700



Protective grille for SWING L deep

- Item no. 00253076



Pump unit D 8-1.5 for SWING L

- Item no. 00208824



Compressor carrier SWING L

- Item no. 00178747



Air compressor COMP P-320, 230 V, 1 Ph, 50 Hz

- Item no. 00762978



Air compressor COMP M-250 Handy, 400 V, 3 Ph, 50 Hz for G 4 (from 2013)

- Item no. 00414337



Air compressor COMP M-250, 400 V, 3 Ph, 50 Hz with pressure control for G 4 (from 2013)

- Item no. 00414866



Air compressor COMP P-200, 230 V, 1 Ph, 50 Hz with pressure switch-off

- Item no. 00196221



Pressure control max. 3 bar

- Item no. 00067103

Description



You can find further accessories on the internet at www.pft.net or from your PFT construction machinery dealer.

5 Operation

5.1 Safety

Personal protective equipment

The following protective equipment has to be worn for all operative work:

- Protective clothing
- Protective goggles
- Protective gloves
- Safety shoes
- Hearing protection



Further protective equipment that is to be worn during particular jobs will be pointed out separately in the warning instructions of this chapter.

Basic information

WARNING



Danger of injury due to incorrect operation!

Improper operation may lead to serious damage to persons or property.

Therefore:

- Carry out all operating steps according to the instructions in this user manual.
- Prior to starting your work, ensure that all components are complete and undamaged.
- Prior to starting your work, ensure that all covers and protection devices are installed and work as intended.
- Never operate the machine with defective components and protective devices.
- Never disable protective devices during operation.
- Ensure order and cleanliness in the work area! Loose components and tools on top of one another or lying about pose potential accident risks.
- Increased noise level may cause permanent hearing deficiencies. At close range of the machine 78 dB(A) can be exceeded due to operational conditions. Close range is a distance of less than 5 metres to the machine.

5.1.1 Safety rules

CAUTION



Observe the regional safety rules for mortar conveyors and mortar guns!

Operation

5.1.2 Monitoring the machine

⚠ WARNING



Access by unauthorised persons!

- The machine may only be operated when monitored.

5.1.3 Hazardous dusts



Figure 16: Dust protection

⚠ WARNING



Danger of damage to health!

In the long term, inhaled dust can lead to lung damage or have other adverse health effects.

- Use suitable face protection.

NOTE



The machine operator or the person working in the dusty area always has to wear a dust protection mask when filling the machine!

The rules of the Committee on Dangerous Substances (AGS) can be found under Technical Rules for Dangerous Substances (TRGS 559).

5.1.4 Safety system

5.1.4.1 Safety sensor on the protective grille



Figure 17: Safety sensor

NOTE



The protective grille of the SWING L is fitted with a safety sensor (1), which deactivates the machine as soon as the protective grille is opened.

1. If the protective grille is opened while the machine is running, the machine switches off via the position switch (1).
2. The machine must then be restarted.

5.1.5 Mortar pressure gauge



Figure 18: Mortar pressure gauge

⚠ WARNING



Operating pressure too high!

Machine parts can open in an uncontrolled manner and injure the operator.

- Do not operate the machine without mortar pressure gauge.
- Only use mortar hoses with a permissible operating pressure of at least 40 bar.
- The burst pressure of the mortar hose must reach at least 2.5 times the value of the operating pressure.

5.2 Inspection by machine operator

- Prior to each shift, the machine operator has to examine the effectiveness of the control and safety devices, as well as the proper fitting of the protection devices.
- The safe working condition of construction machinery has to be checked by the machine operator during operation.
- If the safety devices show any defects or if any other defects are detected that compromise a safe operation, the supervisor has to be informed immediately.
- In case of defects that cause harm to persons, the operation of the construction machine has to be stopped to eliminate the defects.

5.3 Preparing the machine

Prior to operating the machine carry out the following steps for preparing the machine:

5.3.1 Risk of injury due to rotating pump shaft

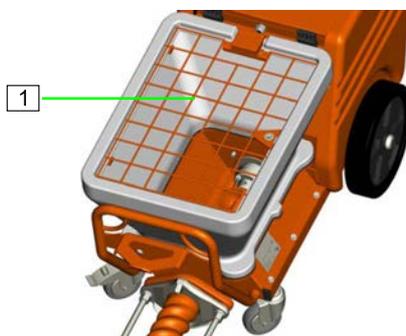


Figure 19: Grille cover

⚠ WARNING



Rotating pump shaft!

Risk of injury when reaching into the material hopper.

- During machine preparation and operation, the grille cover (1) must not be removed, and the end switch must not be manipulated.
- Never reach into the running machine.

Operation

5.3.2 Positioning machine



Figure 20: Lockable castor

1. Lock the lockable castor prior to operating the machine.
2. Put up the machine on a stable, even surface and secure against unwanted movements:
 - Do not tilt or roll the machine away.
 - Place the machine where it cannot be hit by any falling objects.
 - The controls must be freely accessible.
 - Maintain a clearance of approx. 1.5 metres around the machine.

5.3.3 Connecting the power supply

⚠ WARNING



Danger to life from rotating parts!

Improper operation may lead to serious damage to persons or property.

- The respective drive (motors) must be operated only with the control box of the machine.

5.3.3.1 Connecting the power supply 230V



Figure 21: Connect the power supply

Control box FC 230V

1. Only connect the machine (1) to a 230V power supply.

⚠ DANGER



Danger to life from electric current!

The electrical connection must be fused correctly:

- Only connect the machine to a power source with permissible 30 mA circuit breaker (RCD) of type B that is sensitive to all currents that are required for the operation of frequency converters.

2. Connect the air compressor to the safety socket (2).



Figure 22: Connect the power supply

Control box 230V

1. Only connect the machine (1) to a 230V power supply.

⚠ DANGER



Danger to life from electric current!

The electrical connection must be fused correctly:

- Only connect the machine to a power source with an approved RCD (residual current device) of type A (30 mA).

2. Connect the air compressor to the safety socket (2).

5.3.3.2 Connecting the power supply 400V

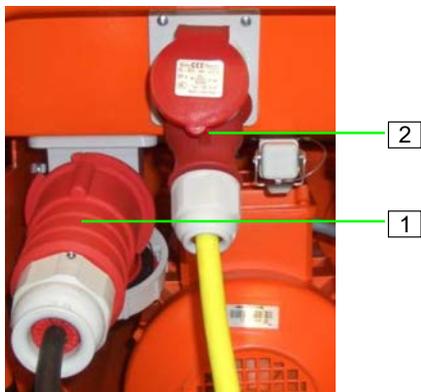


Figure 23: Connect the power supply

Control box FC 400V

1. Only connect the machine (1) to three-phase current with 400V.

⚠ DANGER



Danger to life from electric current!

The electrical connection must be fused correctly:

- Only connect the machine to a power source with permissible 30 mA circuit breaker (RCD) of type B that is sensitive to all currents that are required for the operation of frequency converters.

2. Connect the air compressor to the CEE mounted socket (2).

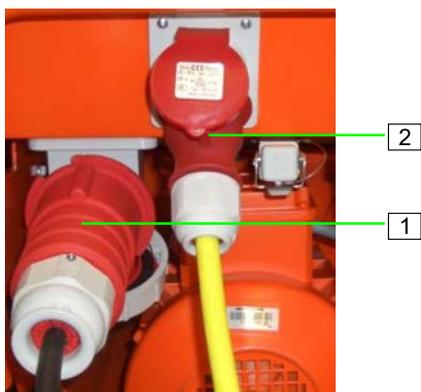


Figure 24: Connect the power supply

Control box 400V

1. Only connect the machine (1) to three-phase current with 400V.

⚠ DANGER



Danger to life from electric current!

The electrical connection must be fused correctly:

- Only connect the machine to a power source with an approved RCD (residual current device) of type A (30 mA).

2. Connect the air compressor to the CEE mounted socket (2).

5.3.4 Checking the direction of rotation

NOTE



Fill the material hopper with approx. one litre of wallpaper paste or slurry so that the pump does not run dry when starting up.

Operation

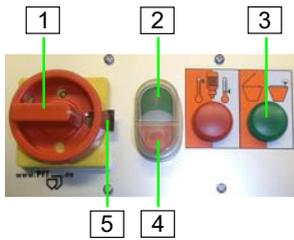


Figure 25: Checking the direction of rotation

Only with machines with a fixed speed

1. Turn the main reversing switch (1) to position "I".
2. Switch the machine on by pressing the green push button (2) control voltage "ON".
- ✓ Green control lamp (3) must light up.
3. Check the direction of rotation.

NOTE



If the direction of rotation is wrong, the following steps must be carried out:

- The main reversing switch (1) is locked in the "0" position by pushing the metal bracket (5) to the left or right in a pre-setting and the direction of rotation is thus selected.
- If the switch is to the left, it can be switched back to zero, but is blocked for the right position.
- A number is printed on the metal bracket, which indicates the position in which the switch is blocked.

4. Switch off the machine by pressing the red pushbutton (4) control voltage "OFF".
5. Turn the main reversing switch (1) to position "0".
6. Push the metal bracket (5) in the opposite direction.
7. Turn the main reversing switch (1) to position "I".
8. Switch the machine on by pressing the green pushbutton (2) control voltage "ON" and check the direction of rotation again.

5.3.5 Mortar hoses

5.3.5.1 Preparing the mortar hoses

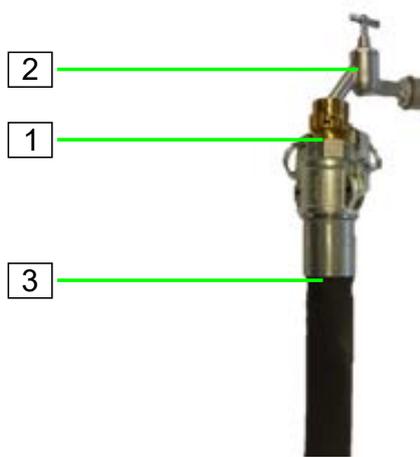


Figure 26: Preparing the mortar hoses

1. Connect the cleaner coupling (1) to the water tap (2).
2. Connect the mortar hose (3) to the cleaner coupling (1).
3. Open the water tap (2) and water the mortar hose (3).
4. Remove mortar hose and cleaner coupling again and disconnect from each other.
5. Remove all the water from the mortar hose.
6. Pre-lubricate the mortar hose with about 2 litres of wallpaper paste.
7. The wallpaper paste is mixed through the mortar hose with the first mixing.

⚠ WARNING



The mix could burst out under pressure and result in serious injuries, especially injuries to the eyes.

Hoses that tear off can lash wildly and injure those standing nearby!

- Never loosen the hose couplings as long as there is pressure on the mortar hoses (check mortar pressure gauge)!

5.3.5.2 Connecting the mortar hose



Figure 27: Connecting the mortar hose

1. Connect the mortar hose (1) to the mortar pressure gauge (2).

NOTE



Ensure clean and correct connection and tightness of the couplings! Dirty couplings and rubber seals are not watertight, and water might leak under pressure inevitably leading to blockages.

2. Lay mortar hoses with a radius large enough so that the hoses do not kink.
3. Carefully secure risers so that they do not tear away from their own weight.

NOTE



Fill the material hopper with approx. one litre of wallpaper paste or slurry so that the pump does not run dry when starting up.

NOTE



Never let the pump run dry as this reduces the service life of the pump.

Operation

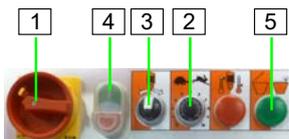


Figure 28: Switching on

Switch on the SWING L FC

1. Turn the main switch (1) to "ON".
2. Turn potentiometer for motor speed / material volume (2) to position 5.
3. Turn the pump motor selector switch (3) to "right" position.
4. Switch the machine on by pressing the green pushbutton (4) control voltage "ON".
- ✓ Green control lamp (5) must light up.
5. Allow the machine to run until all the wallpaper paste has emerged from the end of the mortar hose.
6. Collect the wallpaper paste in suitable container and dispose of as per regulations.
7. Turn the pump motor selector switch (3) to the "0" position.

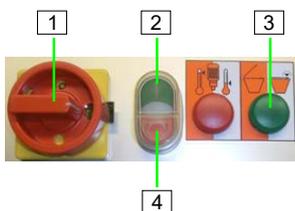


Figure 29: Switching on

Switching on the SWING L

1. Turn the main reversing switch (1) to position "I".
2. Switch the machine on by pressing the green pushbutton (2) control voltage "ON".
- ✓ Green control lamp (4) must light up.
3. Allow the machine to run until all the wallpaper paste has emerged from the end of the mortar hose.
4. Collect the wallpaper paste in suitable container and dispose of as per regulations.
5. Switch off the machine by pressing the red pushbutton (4) control voltage "OFF".

5.3.6 Drain residual water

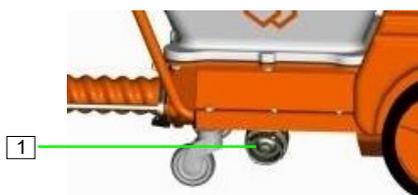
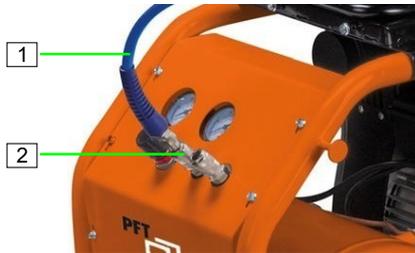


Figure 30: Opening the cleaning nozzles

1. Remove the cover from the cleaning nozzle (1) and drain the remaining water or wallpaper paste/slurry from the material hopper.
2. Screw on the cover (1).

5.3.7 Compressed air supply

5.3.7.1 Connecting the air hose



1. Connect the compressed air hose (1) to the compressed air connection (2) of the compressor.

⚠ WARNING



- Never undo hose couplings while the compressed air hose is pressurised.

Figure 31: Connecting the air hose

5.3.7.2 Pressure control (accessories)



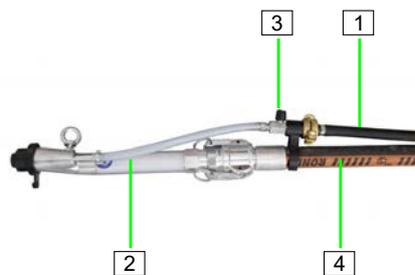
NOTE



If an air compressor is used, it is necessary to equip the machine with a separate pressure control, item no. 00067103. The machine can be switched on and off via the pressure control.

Figure 32: Pressure control

5.3.7.3 Connecting the spray gun



1. Connect compressed air hose (1) to the spray gun (2).
2. Make sure that the air tap (3) on the spray gun is closed.
3. Connect spray gun (2) to the mortar hose (4).

Figure 33: Spray gun

Operation

5.3.7.4 Switching on the air compressor

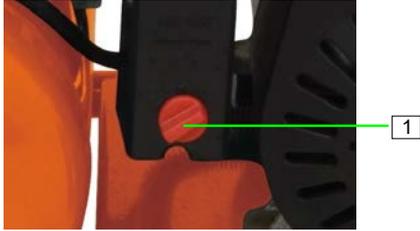


Figure 34: Switching on the air compressor

1. Switch on the air compressor at the on/off switch (1).

NOTE



Function of the on/off switch:

- The on/off switch releases the function of the pressure switch. The pressure switch switches the compressor on or off depending on the container pressure reached. The compressor operates automatically, stops when the maximum pressure is reached and then restarts when the switch-on pressure is reached.

5.3.8 Feeding material to the machine



Figure 35: Feeding the SWING L with material

1. Feed the SWING L with the material using a continuous mixer, forced action mixer or truck mixer.

NOTE



Formation of tunnels:

- Due to the material's physical properties, the material can partially adhere to the sides of the material hopper, resulting in the formation of tunnels. The mortar level in the material hopper should not be higher than absolutely necessary.

5.4 Shutdown in case of emergency



Bring the SWING L FC to a standstill

In dangerous situations, machine movements have to be stopped as quickly as possible, and the power supply has to be disconnected.

In case of danger proceed as follows:

1. Switch off the main switch immediately.
2. Secure the main switch against reactivation.
3. Inform responsible person at the operational site.
4. If necessary call for medical assistance and fire brigade.
5. Recover persons from the danger zone, initiate First Aid measures.
6. Keep access routes free for emergency vehicles.
7. If the severity of the emergency permits, inform the competent authorities.
8. Assign specialised personnel with the troubleshooting.

WARNING



Danger to life from premature reactivation!

On reactivation there is danger to life for all persons in the danger zone.

- Ensure that the danger zone is clear before switching the machine back on.
- Check the system before reactivation and ensure that all safety equipment is installed and functional.

9. Check the system before reactivation and ensure that all safety equipment is installed and functional.

Operation



Bring the SWING L to a standstill

In dangerous situations, machine movements have to be stopped as quickly as possible, and the power supply has to be disconnected.

In case of danger proceed as follows:

1. Switch off the main reversing switch immediately.
2. Secure the main switch against reactivation.
3. Inform responsible person at the operational site.
4. If necessary call for medical assistance and fire brigade.
5. Recover persons from the danger zone, initiate First Aid measures.
6. Keep access routes free for emergency vehicles.
7. If the severity of the emergency permits, inform the competent authorities.
8. Assign specialised personnel with the troubleshooting.

WARNING



Danger to life from premature reactivation!

On reactivation there is danger to life for all persons in the danger zone.

- Ensure that the danger zone is clear before switching the machine back on.
- Check the system before reactivation and ensure that all safety equipment is installed and functional.

9. Check the system before reactivation and ensure that all safety equipment is installed and functional.

5.5 Putting the machine into operation

5.5.1 Checking the mortar consistency



1. Connect consistency inspection tube to the mortar pressure gauge.
2. Place a bucket or tray below the consistency inspection tube.

Consistency checking tube 35 male part

- Item no. 20104310

Figure 36: Consistency inspection tube

5.5.2 Feeding material to the machine

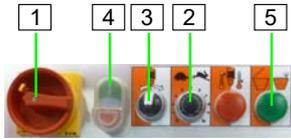


Figure 37: Switching on the machine

Switching on the SWING L FC with material

1. Turn the main switch (1) to "ON".
2. Turn potentiometer (2) for motor speed / material volume to position 5 (readjust as required).
3. Turn the pump motor selector switch (3) to "right" position.
4. Switch the machine on by pressing the green push button (4) control voltage "ON".
- ✓ Green control lamp (5) must light up.
5. Check mortar consistency at the consistency inspection tube.
6. Turn the pump motor selector switch (3) to the "0" position.
7. Remove consistency checking tube and clean it.

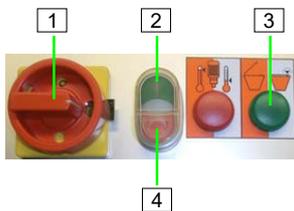


Figure 38: Switching on the machine

Switching on the SWING L with material

1. Turn the main reversing switch (1) to position "I".
2. Switch the machine on by pressing the green pushbutton (2) control voltage "ON".
- ✓ Green control lamp (3) must light up.
3. Check mortar consistency at the consistency inspection tube.
4. Switch off the machine by pressing the red pushbutton (4) control voltage "OFF".
5. Remove consistency checking tube and clean it.

5.5.3 Potentiometer



Figure 39: Potentiometer

1. The amount of material to be sprayed can be regulated via the potentiometer.

NOTE



Only installed with SWING L FC-400V item no. 00178415 and SWING L FC-230V item no. 00201952.

Operation

5.6 Remote control

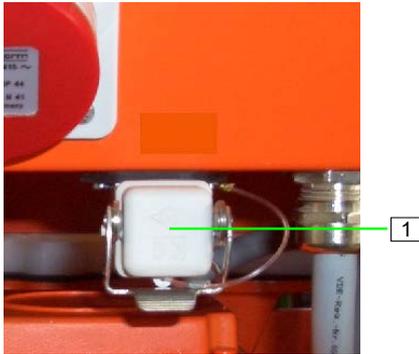


Figure 40: Remote control

Working with the remote control

1. Remove dummy plug (1) from control box.
2. Connect remote control.
3. The SWING L can be switched on and off via the remote control.

5.7 Applying mortar

⚠ WARNING



Danger of injury from discharged mortar!

Discharged mortar may lead to injuries to eyes and face.

- Never look into the spray gun.
- Always wear protective goggles.
- Always position yourself in such a way that you are not hit by the mortar being discharged.



The possible conveying distance depends mainly on the flowability of the mortar. Heavy, sharp-edged mortar has poor flow characteristics. Fluid materials have good flow characteristics.

If 30/15 bar operating pressure is exceeded, thicker mortar hoses have to be used.

5.7.1 Pressure control (accessories)



Figure 41: Pressure control

NOTE



If an air compressor is used, it is necessary to equip the machine with a separate pressure control, item no. 00067103. The machine can be switched on and off via the pressure control.

5.7.2 Opening the air tap on the spray gun



Figure 42: Switching on



Figure 43: Opening the air tap

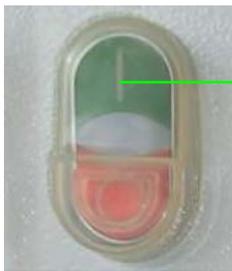


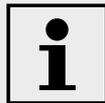
Figure 44: Switching on



Figure 45: Opening the air tap

SWING L FC

1. Turn the pump motor selector switch (1) to "right" position.
2. Point the spray gun toward the wall to be plastered.
3. Ensure that nobody is in the discharge area of the mortar.
4. Open the air tap (2) on the spray gun.
5. The machine will start-up automatically via the pressure switch-off and the mortar emerges.



The correct mortar consistency is reached, if the material mixes on the surface to be sprayed (we recommend application on wall surfaces from top to bottom). Uniform mixing and spraying cannot be ensured if the amount of water is insufficient. This can clog the hoses and the pumping components are then subjected to greater wear.

SWING L

1. Switch the machine one by pressing the green pushbutton (1) control voltage "ON".
2. Point the spray gun toward the wall to be plastered.
3. Check that no-one is in the spray gun range.
4. Open the air tap (2) on the spray gun.
5. The machine starts automatically via the pressure switch-off and mortar emerges at the spray gun.



The correct mortar consistency is reached, if the material mixes on the surface to be sprayed (we recommend application on wall surfaces from top to bottom). Uniform mixing and spraying cannot be ensured if the amount of water is insufficient. This can clog the hoses and the pumping components are then subjected to greater wear.

5.8 Interruption of work

NOTE



Always observe the setting time of the material to be processed:

Clean the system and mortar hoses depending on the setting time of the material and the length of the interruption (pay attention to outside temperature).

The guidelines of the material manufacturers have to be observed regarding breaks.

Operation

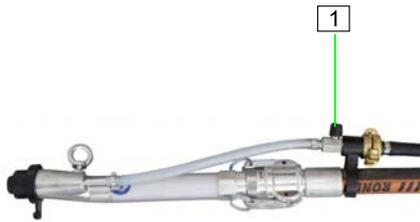


Figure 46: Closing the air tap

1. Close the air tap (1) if you interrupt your work for a short while.
 ✓ The machine stops.
 By opening the air tap (1), the machine will start running again.

5.8.1 In case of longer interruption of work / break



Figure 47: Closing the air tap

SWING L FC

NOTE



Always observe the setting time of the material to be processed:

Clean the system and mortar hoses depending on the setting time of the material and the length of the interruption (pay attention to outside temperature).

The guidelines of the material manufacturers have to be observed regarding breaks.

1. Close the air tap (1) if the work is interrupted for an extended period of time.
2. Turn the pump motor selector switch (2) to the "0" position.

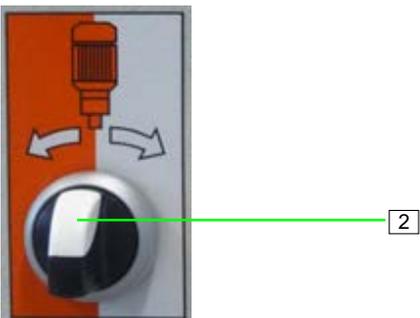


Figure 48: Switching off the machine

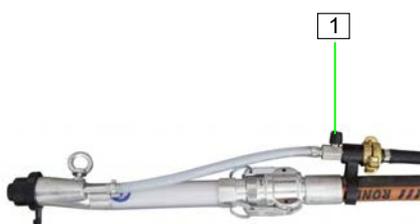


Figure 49: Closing the air tap

SWING L

NOTE



Always observe the setting time of the material to be processed:

Clean the system and mortar hoses depending on the setting time of the material and the length of the interruption (pay attention to outside temperature).

The guidelines of the material manufacturers have to be observed regarding breaks.

1. Close the air tap (1) if the work is interrupted for a longer period of time.
2. Switch off the machine by pressing the red pushbutton (2) control voltage "OFF".

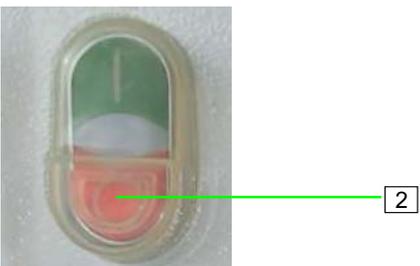


Figure 50: Switching off the machine

5.9 Switching off the air compressor

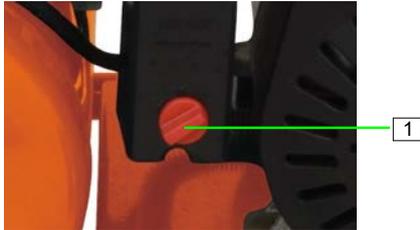


Figure 51: Switching off the air compressor

1. Switch off the air compressor at the on/off switch (1).
2. Open air tap on the spray gun so that the residual pressure can escape.

⚠ WARNING



Danger of injury from discharged mortar!

Discharged mortar may lead to injuries to eyes and face.

- Beware of residual pressure.

5.10 Switching off the machine

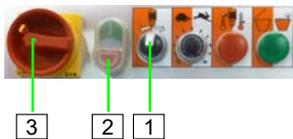


Figure 52: Switching off the machine

Switching off the SWING L FC

1. Turn the pump motor selector switch (1) to the "0" position.
2. Switch off the machine by pressing the red pushbutton (2) control voltage "OFF".
3. Turn the main switch (3) to "OFF".

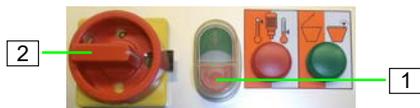


Figure 53: Switching off the machine

Switching off the SWING L

1. Switch off the machine by pressing the red pushbutton (1) control voltage "OFF".
2. Turn the main reversing switch (2) to position "0".

5.11 Action in case of power failure



Figure 54: Turn main switch to the "OFF" position

SWING L FC

1. Close the air tap on spray gun.
2. Turn the main switch to the "OFF" position.
3. Switch off air compressor.
4. Have the power supply connection checked by an expert.

Operation



SWING L

1. Close the air tap on spray gun.
2. Turn the main reversing switch to position "0".
3. Switch off air compressor.
4. Have the power supply connection checked by an expert.

Figure 55: Turn the main reversing switch to the "0" position

5.11.1 Discharging mortar pressure



Figure 56: Check and relieve the mortar pressure

⚠ WARNING



Overpressure on the machine!

When opening machine parts they can open in an uncontrolled manner and injure the operator.

- Only open the mortar hoses if the mortar pressure gauge (1) indicates the pressure has fallen to "0 bar".

⚠ WARNING



Danger of injury from discharged mortar!

Discharged mortar may lead to injuries to eyes and face.

- Never look into the spray gun.
- Always wear protective goggles.
- Always position yourself in such a way that you are not hit by the mortar being discharged.

1. Open air tap on the spray gun.
2. Check the mortar pressure gauge (1) if the mortar pressure has fallen to "0 bar". If necessary, discharge any mortar pressure by unscrewing the nuts (2) slightly. When doing so, cover the work area with tear-proof film.
3. Tighten nuts (2) again.

5.11.2 Switching on the machine again after a power failure

NOTE



In case of a longer power cut, the machine and the mortar hoses have to be cleaned immediately.

NOTE



The machine is equipped with a restart interlock. In case of a power failure, this must be started as follows.

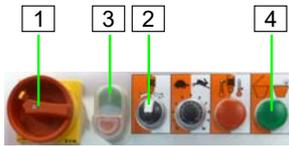


Figure 57: Switching on the machine after a power failure

Switching on the SWING L FC again

1. Close the air tap on spray gun.
2. Turn the main switch (1) to "ON".
3. Turn the pump motor selector switch (2) to "right" position.
4. Switch on the compressor.
5. Switch the machine on by pressing the green pushbutton (3) control voltage "ON".
- ✓ Green control lamp (4) must light up.
6. The machine starts again as soon as the air tap on the spray gun is re-opened.

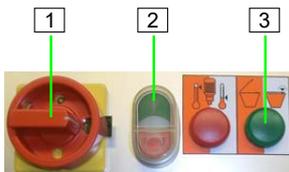


Figure 58: Switching on the machine after a power failure

Switching on the SWING L again

1. Close the air tap on spray gun.
2. Turn the main reversing switch (1) to position "I".
3. Switch on the compressor.
4. Switch the machine on by pressing the green pushbutton (2) control voltage "ON".
- ✓ Green control lamp (3) must light up.
5. The machine starts again as soon as the air tap on the spray gun is re-opened.

5.12 Measures in case of risk of frost

⚠ CAUTION



Damage by frost!

Water that expands on freezing inside the component can cause serious damage.

Therefore:

- Only install dry parts.

Operation

5.13 Ending work / cleaning the machine

5.13.1 Cleaning

- Clean the machine daily at the end of work and in case of extended breaks.

NOTE



Water can enter sensitive machine parts!

- Before cleaning the machine cover all openings in which no water must enter for safety and functional reasons (e.g.: electric motors and control cabinets).
- Remove the covers completely after cleaning.

5.13.2 Secure against restarting

⚠ WARNING



Danger to life from unauthorised restarting!

When working with the machine there is the risk that the energy supply is switched on without authorisation. This poses a danger to life for the persons in danger area.

- Before starting work, switch off all electrical power supplies and secure them against being switched back on again.
- If the protective covers are removed for cleaning purposes, it is essential that they be properly reattached when work is finished.

5.13.3 Running the machine empty

⚠ WARNING



Danger of injury from discharged mortar!

Discharged mortar may lead to injuries to eyes and face.

- Beware of residual pressure.

The machine must be cleaned daily after work and before prolonged pauses:



Figure 59: Running the machine empty

Running the SWING L FC empty

1. Run the material hopper empty except for a small amount of residue.
2. Turn the pump motor selector switch (1) to the "0" position.
3. Switch off the machine by pressing the red pushbutton (2) control voltage "OFF".
4. Switch off air compressor.
5. Open air tap on the spray gun.

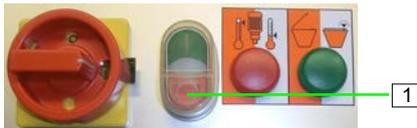


Figure 60: Running the machine empty

Running the SWING L empty

1. Run the material hopper empty except for a small amount of residue.
2. Switch off the machine by pressing the red pushbutton (1) control voltage "OFF".
3. Switch off air compressor.
4. Open air tap on the spray gun.

5.13.4 Disconnecting and cleaning the mortar hose

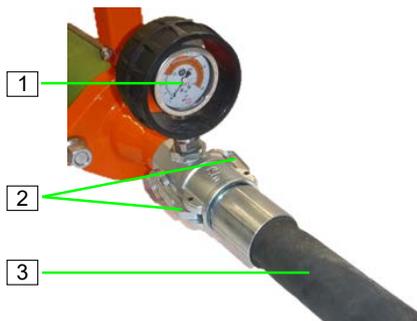


Figure 61: Disconnecting the water hose

Disconnecting the water hose

1. Check the mortar pressure gauge (1) to determine whether the mortar pressure has fallen to "0 bar".

⚠ WARNING

Overpressure on the machine!
 When opening machine parts they can open in an uncontrolled manner and injure the operator.

- Only open the mortar hoses if the mortar pressure gauge (1) indicates the pressure has fallen to "0 bar".

2. Release cam lever (2) and uncouple mortar hose (3) from the mortar pressure gauge.
3. De-couple the air hose from the spraying gun.

Operation

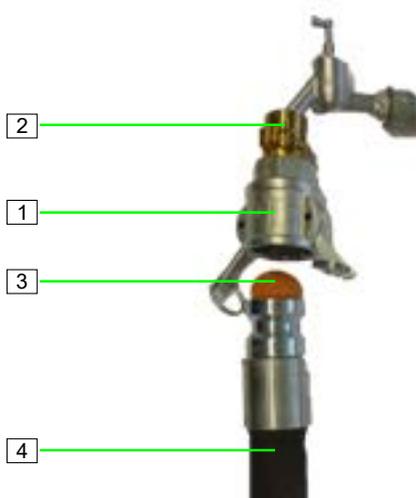


Figure 62: Cleaning the mortar hose

Cleaning the mortar hose

NOTE



The mortar hoses and spray gun must be cleaned immediately at the end of work.

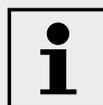
1. Connect the cleaner coupling (1) to the water tap (2).
2. Press the water saturated sponge ball (3) into the mortar hose (4).
3. Connect mortar hose (4) with the sponge ball to the cleaner coupling (1).



Figure 63: Cleaning the spray gun

4. Remove the fine plaster spraying nozzle (5) from the spraying gun.
5. Undo eye bolt (6) and pull air nozzle tube (7) out of the spray head.
6. Open the water tap until the sponge ball emerges at the end of the spraying gun.
7. Repeat this procedure several times in case of heavy soiling.
8. In case of different hose diameters, the mortar hoses have to be cleaned separately with the matching sponge balls.
9. Hose down spray gun with water jet.
10. Knock free air nozzle tube (7) with mandrel.
11. Switch on compressor and blow air nozzle tube free.
12. Reassemble spray gun.

5.13.5 Cleaning the material hopper



The inside of the material hopper can be cleaned with a water hose after having been emptied completely.

5.13.6 Drain residual water

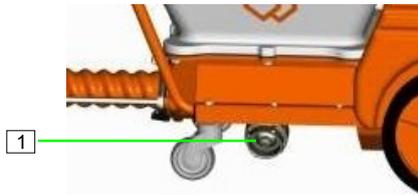


Figure 64: Opening the cleaning nozzles

1. Remove the cover from the cleaning nozzle (1) and let the residual material drain off.
2. Clean the protective grille and material hopper with a water jet.
3. Close the cover (1) again.
4. Fill material hopper with water and switch on the machine so that the pump is rinsed with water.
5. Remove the cover (1) again and drain the remaining water completely.
6. Then close the cover (1) again.

NOTE



Never let the pump run dry as this reduces the service life of the pump.

5.13.7 Cleaning the pump

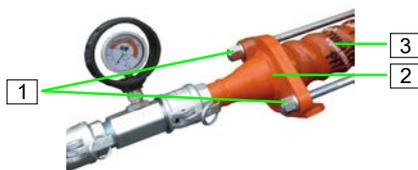


Figure 65: Remove the pump

1. Loosen the nuts (1) slightly, so that any residual pressure can escape completely.
2. Then loosen the nuts (1) completely.
3. Remove pressure flange (2) and clean.
4. Remove and clean the pump unit (3).
5. Mount the pump unit (3), refit the pressure flange (2) and tighten the nuts (1) again.

CAUTION



Danger of crushing by the pump unit!

Note the weight of the pump unit when removing and installing it.

5.13.8 Tightening torque for the screws on the material hopper



Figure 66: Tightening torque

NOTE



If the material hopper is dismantled for cleaning and then screwed back on, the tightening torque for the screws of the material hopper must be observed.

Maximum tightening torque for the screws of the material hopper is 22 Nm.

Operation

5.14 Reaction in the event of faults

Reaction in the event of faults

The following applies as a general rule:

1. In the event of faults presenting immediate danger to persons or property, activate the emergency OFF function immediately.
2. Determine cause of the fault.
3. If the rectification of faults requires works in the danger zone, switch off the system and secure against restarting.
4. Inform the manager on site immediately about the fault.
5. Depending on the type of fault, commission authorised skilled personnel or rectify the fault yourself.



The following fault table gives information on who is authorised to rectify the fault.

5.14.1 Safety

Personnel

- The work for rectification of faults described here can be carried out by the operator, unless marked otherwise.
- Some works must be carried out only by specially trained skilled personnel or exclusively by the manufacturer. Information on this can be found in the description of the individual faults.
- Work on electrical systems must always only be carried out by qualified electricians.

Personal protective equipment

The following protective equipment has to be worn for all maintenance work:

- Protective clothing
- Protective goggles
- Protective gloves
- Safety shoes

5.14.2 Faults

The following chapter describes possible causes for faults and the activities carried out for their rectification.

In case faults occur frequently, shorten the maintenance intervals in accordance with the actual load.

Contact your dealer if malfunctions occur that cannot be solved using this manual.

5.14.3 Fault displays

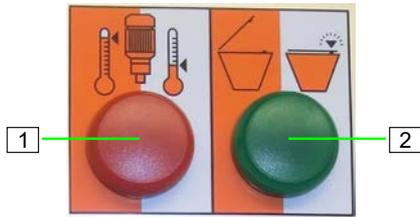


Figure 67: Fault displays

The following devices show malfunctions:

Pos.	Light signal	Description
1	Red control lamp	Lights up on motor protection switch fault. → Check the motor protection switch
2	Green control lamp	Only lights up when the protective grille is closed.

- See viewing window on the control box for frequency converter.



Figure 68: Fault display of frequency converter

Operation

5.14.4 Table of faults

Fault	Possible cause	Troubleshooting	Rectification by
Machine does not start current	Power supply not in order	Repair power supply	Service technician
	Main switch/main reversing switch not switched on	Switch on main switch/main reversing switch	Operator
	RCD was triggered	Reset RCD	Service technician
	Motor protection switch triggered	Turn motor protection switch in control box to position 1	Service technician
	Contactors defective	Change contactors	Service technician
	Control plug missing	Insert control plug	Operator
	Fuse defective	Change fuse	Service technician
	Safety sensor on the protective grille	Close the protective grille, check the sensor	Service technician
Machine does not start material	Too much dry material in the material hopper, possibly resulting in tunnel formation	Empty half of the material hopper and start the machine again	Operator
	Hardened material clogs up the pump unit (rotor/stator)	Disassemble, clean and re-install the pump	Operator
	Excessively dry material in pump part	Cleaning the material hopper	Operator
Machine does not start air	Insufficient drop in pressure in the remote control or blocked air duct or air nozzle pipe	Clean blocked air duct or air nozzle pipe	Operator
	Air safety switch is obstructed	Adjust the air safety switch	Service technician
	Air compressor not switched on	Switching on the air compressor	Operator
Pump motor will not start	Micro fuse on the transformer faulty	Replace micro fuse	Service technician
	Pump motor defective	Replace the pump motor	Service technician
	Connection cable defective	Change connection cable	Service technician
	Rotor worn or defective	Replace rotor	Service technician
	Stator worn or defective	Replace stator	Service technician
	No original PFT spare parts	Use original PFT spare parts	Service technician
	Plug or mounted socket defective	Replace plug or mounted socket	Service technician
	Motor protection switch defective or triggered	Replace or reset motor protection switch	Service technician
Machine does not switch off	Air pressure safety switch set incorrectly or defective	Set or replace air pressure safety switch	Service technician



Fault	Possible cause	Troubleshooting	Rectification by
	Compressed air hose or gaskets defective	Replace compressed air hose, replace gaskets or check compressor	Service technician
	Air tap on spray gun defective	Replacing the air tap	Service technician
	Power provided by compressor is too low.	Check compressor	Service technician
	Air duct is not connected to the compressor	Connect air supply to compressor	Operator
Red control lamp, fault lights up	Overload due to the pump getting blocked with dry material	Allow the machine to run backwards, otherwise remove pump and clean it	Operator

5.14.5 Hose blockages

Indications

Blockages can occur in the pressure flange or in the mortar hoses.

Indications are:

- Rapidly increasing pressure head
- Blockage of pump
- Running difficulties or blockage of the pump motor
- Expansion and turning of the mortar hose
- No material leakage at the hose ends

Possible causes:

- Heavily worn mortar hoses
- Badly greased mortar hoses
- Residual water in mortar hose
- Clogging of the pressure flange
- Severe restriction at the couplings
- Kink in the mortar hose
- Leaks at the couplings
- Poorly pumping and separated materials

Earlier damage to the mortar hose



Should the pressure in the mortar hose exceed 60 bar in the event of a machine failure due to material clogging, replacement of the mortar hose is recommended as there might be damage in the hose that is not externally visible.

5.14.6 Removal of clogging in hoses

⚠ WARNING



Danger from discharged material!

Never detach hose couplings if the feed pressure has not been fully released! Material to be conveyed can be discharged under pressure and cause injuries particularly to the eyes.

Persons commissioned with the cleaning of clogged hoses have to wear personal protective equipment (protective goggles, gloves) for safety reasons, and must position themselves in such a way that they cannot be hit by discharged material. Other persons have to clear the area.

5.14.6.1 Let the pump run backwards

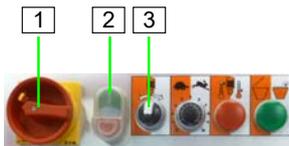


Figure 69: Reverse operation

SWING L FC

1. Turn the main switch (1) to "ON".
2. Press the green pushbutton (2) control voltage "ON".
3. Switch selector switch of the pump motor (3) to the "left" position, until the pressure at the mortar pressure gauge has dropped to "0 bar".
4. Turn the main switch (1) to "OFF".

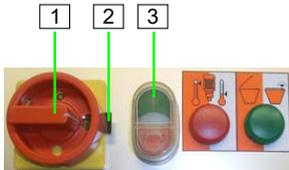


Figure 70: Reverse operation

SWING L

1. Turn the main reversing switch (1) to position "0".
2. Push the metal bracket (2) in the opposite direction.
3. Turn the main reversing switch (1) to position "I".
4. Switch the machine on by pressing the green pushbutton (3) control voltage "ON".
5. Allow the machine to run until the pressure at the mortar pressure gauge has dropped to "0 bar".
6. Turn the main reversing switch (1) to position "0".

5.14.6.2 Blockage cannot be cleared



Figure 71: Discharging and relieving the mortar pressure

⚠ WARNING



Overpressure on the machine!

When opening machine parts they can open in an uncontrolled manner and injure the operator.

- Only open the mortar hoses if the mortar pressure gauge (1) indicates the pressure has fallen to "0 bar".

⚠ WARNING



Danger of injury from discharged mortar!

Discharged mortar may lead to injuries to eyes and face.

- Never look into the spray gun.
- Always wear protective goggles.
- Always position yourself in such a way that you are not hit by the mortar being discharged.

1. Undo both nuts (2) on the pressure flange slightly to ensure the residual pressure can escape.
2. As soon as the pressure is down to "0 bar", tighten the nuts (2) again.



Figure 72: Detaching the coupling

NOTE



Clean mortar hoses immediately

3. Cover coupling connections with tear-proof film.
4. Release cam lever (3) and hose connections.
5. Remove blockage by tapping or shaking at the point of the blockage.
6. If necessary, insert a flushing hose into the mortar hose and flush out the mortar.
 - PFT flushing hose item no. 00113856

Operation

5.14.6.3 Switching on the machine after removing a blockage

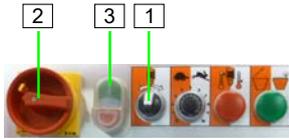


Figure 73: Switching on the machine again

SWING L FC

1. Turn the pump motor selector switch (1) to the "0" position.
2. Close the air tap on spray gun.
3. Turn the main switch (2) to "ON".
4. Press the green pushbutton (3) control voltage "ON".
5. Switch on the compressor.
6. Turn the pump motor selector switch (1) to "right" position.
7. Let the machine run for a short while without mortar hoses.
8. As soon as material flows out of the pressure flange, switch the pump motor selector switch (1) to the "0" position.
9. Apply wallpaper paste to the cleaned mortar hoses and connect to the machine and spray gun.
10. Turn the pump motor selector switch (1) to "right" position.
11. The machine starts again as soon as the air tap at the spray gun is re-opened.

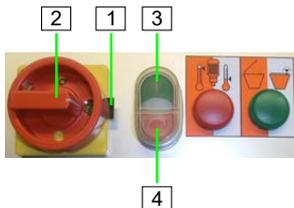


Figure 74: Switching on the machine again

SWING L

1. Push the metal bracket (1) in the opposite direction.
2. Turn the main reversing switch (2) to position "I".
3. Switch on the compressor.
4. Switch the machine on by pressing the green pushbutton (3) control voltage "ON".
5. Let the machine run for a short while without mortar hoses.
6. As soon as material emerges from the pressure flange, press the red pushbutton (4) control voltage "OFF".
7. Apply wallpaper paste to the cleaned mortar hoses and connect to the machine and spray gun.
8. Switch the machine on by pressing the green pushbutton (3) control voltage "ON".
9. The machine starts again as soon as the air tap on the spray gun is re-opened.

6 Maintenance

6.1 Safety

Personnel

- The maintenance works described here can be carried out by the operator, unless marked otherwise.
- Some maintenance work must only be carried out by specially trained technical personnel or exclusively by the manufacturer.
- Work on electrical systems must always only be carried out by qualified electricians.

Basic information

WARNING



Risk of injury due to improperly carried out maintenance work!

Improper maintenance can lead to severe injuries or considerable property damage.

- Prior to starting the works ensure that there is enough space to carry out the works.
- Ensure order and safety at the assembly site! Unattached components or tools left lying around or stacked on one another can cause accidents.
- If components have been previously removed, ensure that they are mounted again correctly, reattach all fastening elements and adhere to the specified screw tightening torques.

Electrical system

DANGER



Danger to life from electric current!

Contact with live components can lead to death or serious injury. Live electrical components can move uncontrollably and cause serious injury.

- Switch off the energy supply before starting any work and secure against restarting.

6.1.1 Remove connection cable



Figure 75: Remove connection cable

Electrical system

⚠ WARNING

⚡ Danger to life from electric current!

There is danger to life if you come in contact with live parts. Activated electrical components can carry out uncontrolled movements and cause serious injuries.

Therefore:

- Switch off the energy supply before starting any work and secure against restarting.
- Disconnect the power supply by removing the connection cable.

Secure against restarting

⚠ WARNING

⚡ Danger to life from unauthorised restarting!

When working with the tool, there is the risk that the energy supply is switched on without authorisation. This poses a danger to life for the persons in danger area.

Therefore:

- Switch off all power supplies before starting any work and secure against restarting.

6.2 Environmental protection

Environmental protection

Observe the following notes on environmental protection when carrying out maintenance works:

- Remove the discharged, exhausted or surplus grease at all greasing points that are lubricated manually and dispose of in accordance with the local applicable regulations.
- Collect used oil in suitable containers and dispose of it according to the applicable local regulations.



6.3 Maintenance plan

The following paragraphs describe the maintenance works required for an optimal and trouble-free operation.

In the event that increased wear is detected during regular checks, the required maintenance intervals have to be shortened according to the actual signs of wear.

Should you have any queries regarding maintenance works and intervals contact the manufacturer, see back page for service address.



The maintenance is limited to a few checks.

Thorough cleaning after use is the most important maintenance.

Interval	Maintenance work	To be carried out by
Daily	Visual and functional inspection of all safety installations.	Operator
	Check all parts subject to wear.	
	Check conveying hoses and couplings.	
	Visual inspection of the electrical cables.	
Monthly	Clean/replace filter of compressor.	Service technician
Yearly	Clean the filter for the frequency converter.	Service technician

6.4 Maintenance work

In the event that increased wear is detected during regular checks, the required maintenance intervals have to be shortened according to the actual signs of wear.

Should you have any queries regarding maintenance works and intervals contact the manufacturer, see back page for service address.

6.4.1 Implementation by a service technician



A service technician is responsible for the assembly and commissioning of machines. In addition, service technicians carry out maintenance and repair work. If work is required on the control box or on other electrical parts, the service technician must have completed vocational training as an electrician.

6.4.2 Air filter compressor

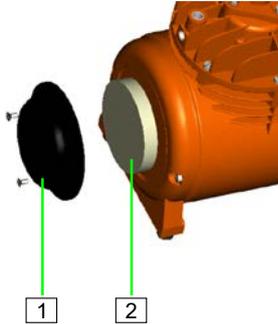


Figure 76: Filter of the compressor

Implementation by a service technician

1. Remove filter cover (1).
2. Take out the filter (2).
3. Blow through the filter from the inside to the outside or tap it.
4. Replace the filter in case of heavy contamination.
5. Insert the filter (2) with the solid side of the filter pointing inwards.
6. Re-attach the filter cover (1).



Opening of the filter cover is at the bottom.

6.4.3 Safety valve air compressor



Figure 77: Safety valve

1. Check, if the safety valve at the air compressor opens against a completely closed air circuit at 4.0 bar.

6.4.4 Clean the filter cartridge for the frequency converter

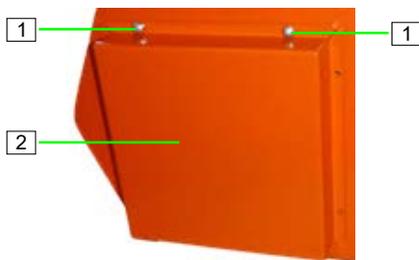


Figure 78: Protective cap for filter

1. Remove all screws (1).
2. Remove the protective cap (2) for the exit filter.

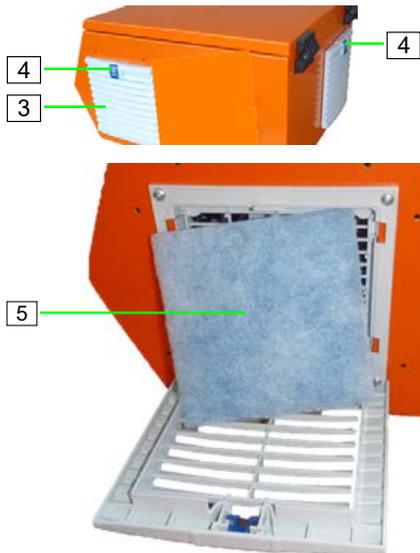


Figure 79: Clean filter mat

3. Open the exit filter (3) at the blue cap (4).
4. Remove and clean the filter mat (5).
5. Refit the cleaned filter mat (5) and close the exit filter (3).
6. Screw on the protective cap (2).

6.4.5 Pump replacement

⚠ CAUTION



Danger of crushing by the pump unit!

Note the weight of the pump unit when removing and installing it.



Figure 80: Change the pump unit

1. Undo the nuts (1).
2. Remove pressure flange (2) with pump unit (rotor and stator) (3).
3. Insert new rotor (4) and stator (5).
4. Refit the pressure flange (2).
5. Tighten the nuts (1).

NOTE



Only store assembled pumps (rotor in stator) for a few days, since longer storage may cause the rotor and stator to become inseparably joined.



Figure 81: Rotor and stator

NOTE



It is essential to spray the pump (rotor in stator) with assembly spray before assembly, as otherwise the break-away torque required for the pump motor is too high.

- Assembly spray for PFT rotor/stator item no. 00588821

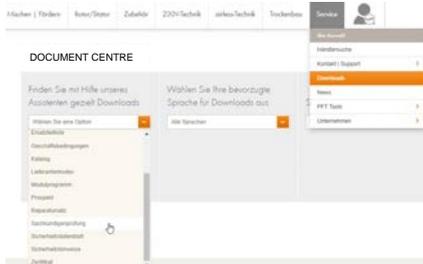
6.5 Actions after completed maintenance

After finishing the maintenance works and prior to switching on the machine, the following steps have to be carried out:

1. Check all previously loosened screw connections for secure fit.
2. Check if all previously removed safety systems and covers are properly reinstalled.
3. Ensure that all tools, materials and other equipment used have been removed from the work area.
4. Clean the work area and remove any spilled materials such as liquids, processing material or similar.
5. Ensure that all safety systems of the installation work perfectly.

6.6 Periodic inspection/expert inspection

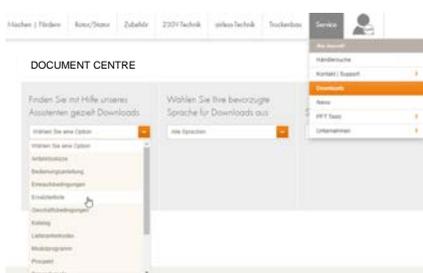
- Construction machinery has to be inspected for safe working condition in accordance with the operating conditions and the operational requirements as needed, however at least once a year by an expert.
- Pressure vessels have to undergo the prescribed expert inspections.
- The inspection results have to be documented and kept at least until the next inspection.
- The documents for the expert inspection can be found on the internet at www.pft.net.
- Open the Document Centre under Service → Downloads.
- In this area, select the expert inspection category to access all relevant inspection documents.



6.7 Spare parts lists

The spare parts lists for the machine can be found on the Internet at www.pft.net.

- Open the Document Centre under Service → Downloads.
- In this area, select the spare parts list category.
- In addition, select the machine you are looking for.





6.7.1 Accessories



Recommended accessories/equipment can be found in the PFT machine and equipment catalogue or under www.pft.net

7 Disassembly

After the useful service life has been reached, the device has to be dismantled and disposed of in an environment-friendly manner.

7.1 Safety

Personnel

- Disassembly must be carried out by specially trained technical personnel only.
- Work on the electrical system must be carried out by qualified electricians only.

Basic information

WARNING



Risk of injury in case of improper disassembly!

Stored residual energies, sharp components, points or edges at and inside the device or on the required tools might cause injuries.

Therefore:

- Prior to starting the works ensure that there is sufficient space.
- Carefully handle components with sharp edges.
- Ensure order and cleanliness at the working place! Loose components and tools on top of one another or lying about pose potential accident risks.
- Dismantle components correctly. Pay attention to partly high dead weight of the components. If required, use lifting equipment.
- Secure components that they do not fall down or topple over.
- In case of doubt, consult the dealer.

Electrical system

DANGER



Danger to life from electric current!

Contact with live components can lead to death or serious injury. Activated electrical components can carry out uncontrolled movements and cause serious injuries.

Therefore:

- Prior to beginning the disassembly, switch off the power supply and fully disconnect it.

7.2 Disassembly

When decommissioning, clean the device and dismantle it according to the applicable work safety and environmental protection regulations.

Prior to starting the disassembly:

- Switch off device and secure against restarting.
- Disconnect the entire energy supply from the machine and discharge the residual energy.
- Remove operating and auxiliary materials as well as residual processing materials and dispose of them in an environmentally sound manner.

8 Disposal

Provided no return or disposal agreements have been made, recycle the disassembled parts:

- Scrap metals.
- Recycle plastic elements.
- Dispose of remaining components, sorted according to the type of material.

NOTE



Environmental damage due to incorrect disposal!

- Electrical scrap and components, lubricants and other process materials are subject to special guidelines and may only be disposed of by approved waste disposal specialists!



Local authorities and waste disposal specialists can provide more details on the correct disposal of materials.



Disposal





PFT - ALWAYS AT YOUR SITE



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